



Dart Aerospace Ltd.
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D4769-041
Job Sheet 178334



Part No: D4769-041

Job Qty: 4 ea

Part Name: EC145 Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/18

Job Tracking No:

Due Date: 6/21/18

Created By: Jesse White

Type: ~~Stock~~ *SOLD JTW*

Description:

Note: DWG REV D SHEETS 1,2 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.13 DWG REV.B DD VERF:JLM IPP REV:C 15.06.10 DWG REV.C DD VERF:JLM IPP REV:D 17.04.17 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/21/18	6/21/18	0.00	0.00	Start Up Large Fab-2		<i>BYC 18/06/15</i>
110	Large Fab	4 pcs	6/21/18	6/21/18	0.00	13.24	Large Fab 1		<i>BYC 18/06/18</i>
120	QC	4 pcs	6/21/18	6/21/18	0.00	0.00	QC9		<i>EZ</i>
130	QC	4 pcs	6/21/18	6/21/18	0.00	0.00	QC5		<i>EZ</i>
140	SprayPaint	4 pcs	6/21/18	6/21/18	0.00	0.16	Spray Paint		<i>AS JUN 18 2018</i>
150	QC	4 pcs	6/21/18	6/21/18	0.00	0.00	QC5		<i>DAS8</i>
160	Packaging	4 pcs	6/21/18	6/21/18	0.00	0.00	Packaging3-2		<i>21-89</i>
170	QC21-SA	4 Ea	6/21/18	6/21/18	0.00	0.00	QC21		<i>9-JUN 27 2018</i>

Part Op 110 - Weld per dwg A/R S.S. rod Batch: M136585 1- Weld D4770-041 to wearplate as per dwg D4769 2- Weld shim as per dwg 3- Transfer drill holes in bar

120 - QC9- Inspect visual per QSI004- Fusion Welds

130 - QC5- Inspect part completeness to step on W/O

140 - APPLY COATING ON CONCAVE SURFACE AS PER DWG AND QSI005 (SEE NOTE 10 and 11 ON DWG)

BATCH: 138854

150 - QC5- Inspect part completeness to step on W/O

160 - Identify as per dwg & Stock Location: _____ ***INDICATE FWD DIRECTION AS PER DWG*** LOCATION : FP002

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4682-9	Wearplate Shim	4 Ea (1 ea)	90-Start up Operation	<i>5057102 (2)</i>
D4769-1	Wearplate	4 Ea (1 ea)	90-Start up Operation	<i>B138959 (2)</i>
D4770-041	Bar Weldment	8 (2 ea)	90-Start up Operation	<i>5080819 (1)</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4682-9	4	14	0
	D4769-1	4	2	0
	D4770-041	8	0	0

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Container No: S081435



Part: D4769-041

Job No: 178334

Serial No/Batch: S081435

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/15/18

6105 5:1 1000
08-10
08-15
08-20

Part Specifications

Specifications could not be found.

Plex 5/30/18 8:32 AM dart.white.jesse